

Best Kaizen

		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME :	HST	LOSS NO./STEP	14								
Plant : P14		DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL :-	Assembly line	CELL NAME :	CBS line 2	M/C STAGE:	Screwing			OPERATION:	Torquing				
KAIZEN THEME :		KAIZEN IDEA :											
To eliminate unsafe condition		SSR to be used for cable continuity							BENCHMARK:	2 no's			
									TARGET:	0 no's			
									KAIZEN START:	18.03.19			
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET DATE:	25.03.19			
Operator feels unsafe to operate switch		Provided a SSR in place of normal Relay to switching on the cable continuity.							KAIZEN FINISH:	26.03.19			
									TEAM MEMBERS:				
									Prakash	Amrit Raj Kumar			
WHY-WHY ANALYSIS:		BEFORE			AFTER			BENEFITS:-					
<p>Why1:- Operator feels unsafe to operate switch</p> <p>Why2:- getting electric shock</p> <p>Why3 :- return voltage passing to table</p> <p>Why 4 :-Relay used for switching ON of Cable continuity</p>								<p>1. Operator safe</p>					
									KAIZEN SUSTAINANCE				
									WHAT TO DO:- Safety audit				
									HOW TO DO: - Safety check sheet				
									FREQUENCY:- Monthly				
ROOT CAUSE		RESULTS:			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT								
Normal Relay used for switching ON of Cable continuity					SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS				
					01	CBS line 1	10.04.19	Dinesha M	Pending				
REGISTRATION NO.:													
DATE:													
REGISTERED BY:		Mr.Subramani											
MANGERS SIGN:		Mr. Dinesha M											
					HD SCOPE INFORMATION IN OTHER PLANT								
					SR. No	Plant	WHEN	WHOM	STATUS				